

**Work Order ID 80232**

Wednesday, February 15, 2012 10:12:45 AM

Item ID: D412-704-011

Accept

**\*80232\***

Ship to day?

Page 1

Revision ID:

Item Name: Copilot Emergency Cargo Release

**\*N900040100\***

Setup

Start

**\*NS1\***

Start Date: 2/15/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 2/20/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *MW*Date: *12-02-15* Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

N/A Rev N/A

*xSP*

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D412-704-011CHG001

*HJ for MLJ 12-2-15*

(1)

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

(1x)

*SP 12-02-15*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

*W**12-02-15 (j)*

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 80232**

Wednesday, February 15, 2012 10:12:45 AM

Item ID: D412-704-011

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Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 2/15/2012 Start Qty: 1.00

**\*1\***

Required Date: 2/20/2012 Req'd Qty: 1.00

**\*1\***

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

**\*130\***

Packaging

Packaging

0.00

0.00

2/12/2012

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

12/12/2012

MF  
12-02-2012

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Wednesday, February 15, 2012 10:12:44 A

Page 1

Work Order ID: 80232

Parent Item: D412-704-011

Start Date: 2/15/2012

Required Date: 2/20/2012

Parent Item Name: Copilot Emergency Cargo Release

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF  
IPP Rev:C05.12.21Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3207-2 Bracket		Manufactured	No			120	Each	5.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST202			5						
					76219		5						
D3207-5 Bracket		Manufactured	No			120	Each	14.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST202			14						
					70293		1						
					79103		13						
D3208-1 Doubler		Manufactured	No			120	Each	12.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST202			12						
					73467		12						
D3208-11 Filler		Manufactured	No			120	Each	3.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST202			3						
					67718		3						
D3208-3 Pedal Mount Angle		Manufactured	No			120	Each	9.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST202			9						
					71677		1						
					79367		8						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
1								

NOTE: Date & initial all entries

# Picklist Print

Wednesday, February 15, 2012 10:12:44 AM

Page 2

Work Order ID: 80232

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 2/15/2012

Required Date: 2/20/2012

Start Qty: 1.00

Required Qty: 1.00

D3208-7

Filler

Manufactured No

120 Each 9.0000

1 SP

Location

ST202

Loc Qty

9

Loc Code

79102

D3208-9

Doubler

Manufactured No

120 Each 9.0000

1 SP IX

Location

ST202

Loc Qty

9

Loc Code

77896

D3214-1

Placard

D412-704-041

Pedal Assembly (205/212/214/412)

Manufactured No

120 Each 0.0000

1 SP. 79350  
B791676 SP. 79350  
SP. 1

Location

ST203

Loc Qty

1

Loc Code

79099

D412-704-045

Cable Assembly (212/214/412)

MS21919-DG5

Clamp

Manufactured No

120 Each 0.0000

1 SP. 791676 (IX)  
m118F40  
SP 12-02-15

Location

ST306

Loc Qty

43

Loc Code

119638

18

120498

25

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPilot's EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPilot's EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1			X	1	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
					D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
					D3205-1	PEDAL BRACKET (OR ECM 999703-1)
					D3205-3	BACK PLATE (OR ECM 999709-5)
					D3206-1	PEDAL ARM (OR ECM 999704-1)
				1	D3207-1	BRACKET
	1				D3207-2	BRACKET
		1			D3207-3	BRACKET
	1				D3207-5	BRACKET
	1	1			D3208-1	DOUBLER (OR ECM 999709-1)
	1				D3208-11	FILLER
	1	1			D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
		1			D3208-5	MOUNT ANGLE
	1	1			D3208-7	FILLER (OR ECM 999709-3)
	1				D3208-9	DOUBLER
			1		D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
			1		D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
			1		AN315-4R	NUT
	5	2	2		AN960JD10	WASHER
	4	2	2		AN960JD10L	WASHER
	11				AN960JD416	WASHER
	3				AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
			5		MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B  
Date: 07.08.10